

Work Order ID 112004

112004

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January-28-14 10:09:49 AM

Item ID: D350-636-045

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearplate AS350/AS355 (Chg004 or Sub)

Start Date: 1/28/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/11/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MEDate: 1-1-28

Tooling:

Date:

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D350-636

J

100

0.00

100

DOCUMENT CONTROL

DC

Memo 7.10.

0.00

DAS
6 14-1-28
9-89

Document Control

Photocopy bluefile & type labels per PPP D350-636-045 CHG001

110

0.00

110

Pick Kit

Packaging

Memo

0.00

1x DAS
26 14-01-28
9-89

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

DAS
6 14-1-28
9-89

Quality Control

1x

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Item ID: D350-636-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearplate AS350/AS355 (Chg004 or Sub)

Start Date: 1/28/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/11/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

130

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-636-045 Location: SHIP

PPP Rev: _____

0.00

0.00

DAS

6
9-8914-1-28 X

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

14-01-2814-01-28

Picklist Print

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Work Order ID: 112004

112004

Parent Item: D350-636-045

D350-636-045

Parent Item Name: Wearplate AS350/AS355 (Chg004 or Sub)

Start Date: 1/28/14

Required Date: 2/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-05-22 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3537-1		Manufactured	No			110	Each	47.0000	3	3		DAS 28 9-89	14-01-28
<div style="display: flex; justify-content: space-between;"> <div> <p>*D3537-1*</p> <p>Wearpad</p> </div> <div> <p>Location</p> <p>FG</p> <p>79833</p> <p>88562</p> <p>FP001</p> <p>110341</p> </div> <div> <p>Loc Qty</p> <p>18</p> <p>8</p> <p>10</p> <p>29</p> <p>29</p> </div> <div> <p>Loc Code</p> <p></p> <p></p> <p></p> <p></p> <p></p> </div> </div>													

D3535-25		Manufactured	No			110	Each	20.0000	1	1		DAS 28 9-89	
<div style="display: flex; justify-content: space-between;"> <div> <p>*D3535-25*</p> <p>Wearplate Center</p> </div> <div> <p>Location</p> <p>FG</p> <p>95077</p> <p>FP002</p> <p>106128</p> <p>110193</p> </div> <div> <p>Loc Qty</p> <p>2</p> <p>2</p> <p>18</p> <p>7</p> <p>11</p> </div> <div> <p>Loc Code</p> <p></p> <p></p> <p></p> <p></p> <p></p> </div> </div>													

D3536-25		Manufactured	No			110	Each	27.0000	1	1		DAS 28 9-89	
<div style="display: flex; justify-content: space-between;"> <div> <p>*D3536-25*</p> <p>Gasket Center</p> </div> <div> <p>Location</p> <p>FG</p> <p>87053</p> <p>95328</p> <p>FP001</p> <p>109206</p> <p>110652</p> </div> <div> <p>Loc Qty</p> <p>6</p> <p>2</p> <p>4</p> <p>21</p> <p>8</p> <p>13</p> </div> <div> <p>Loc Code</p> <p></p> <p></p> <p></p> <p></p> <p></p> </div> </div>													

Picklist Print

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Work Order ID: 112004

112004

Parent Item: D350-636-045

D350-636-045

Parent Item Name: Wearplate AS350/AS355 (Chg004 or Sub)

Start Date: 1/28/14

Required Date: 2/11/14

Start Qty: 1.00

Required Qty: 1.00

D3791-1
D3791-1
Wearpad

Manufactured No

110 Each

23.0000

1 1

**

DAS
28
9-89

14-01-28

DAS
6
9-89

Location

Loc Qty

Loc Code

FP002

23

109511

11

110212

12

Manufactured No

110 Each

15.0000

1 1

**

DAS
28
9-89

D3793-1
D3793-1
Wearplate Fwd

DAS
6
9-89

Location

Loc Qty

Loc Code

FP002

15

109205

2

110121

13

Manufactured No

110 Each

20.0000

1 1

**

DAS
28
9-89

D3793-3
D3793-3
Wearplate Aft

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

7

104212

7

FP002

13

110066

13

Manufactured No

110 Each

21.0000

1 1

**

DAS
28
9-89

D3794-1
D3794-1
Gasket Fwd

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

21

108497

4

109207

5

110316

12

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Shop Packet Print

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Picklist Print

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Parent Item: D350-636-045

D350-636-045

Parent Item Name: Wearplate AS350/AS355 (Chg004 or Sub)

Start Date: 1/28/14

Required Date: 2/11/14

Start Qty: 1.00

Required Qty: 1.00

D3794-3 Manufactured No

110 Each

13.0000

D3794-3

Gasket Air

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

13

108413

13

1 1
**

DAS
28
9-89

14-01-28

AN3C5A Purchased No

110 Each

2,005.000

AN3C5A

AN3C5A

Bolt

34
**

IX
34

DAS
28
9-89

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

5

122800

5

ST350

2000

M128057

2000

34
**

34x
34

DAS
28
9-89

DAS
28
9-89

NAS1149C0332R Purchased No

110 Each

10,611.00

NAS1149C0332R

NAS1149C0332R

WASHER

34
**

34

Location

Loc Qty

Loc Code

GA

1197

125654

1197

st510

9414

m126319

1514

m127306

2500

m127410

3000

m127831

2400

34x

DAS
31
9-89

DAS
6
9-89

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Shop Packet Print

Page 3

12-128 DAS
6
9-89

DART AEROSPACE USA, INC.

REFERENCE ONLY

IIN-D350-636

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6.0 PARTS LIST
(D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 004 OR LATER)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -045	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-045	WEARSHOE KIT
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149D0863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER
*20B	4	4	4	4		NAS1515H3L	WASHER

(CONTINUED ON NEXT PAGE)

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Revision: J
Date: 13.03.01

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -045	Part Number	Description
*22	3	3	3	3	3	D3537-1	WEARPAD
*22A	1	1	1	1	1	D3781-1	WEARPLATE (REPLACES D3537-1)
*23A	1	1	1	1	1	D3783-1	WEARSHOE (REPLACES D3535-13)
*23B	1	1	1	1	1	D3784-1	GASKET (REPLACES D3536-13)
*24A	1	1	1	1	1	D3535-25	WEARSHOE
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3783-3	WEARSHOE (REPLACES D3535-35)
*25B	1	1	1	1	1	D3784-3	GASKET (REPLACES D3536-35)
*26A	34	34	34	34	34	FAN3C5A	BOLT
*27	34	34	34	34	34	AN980C10L	WASHER
*28	34	34	34	34	34	ALS4-1032-225	INSERT
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM